



✦ **smart**



CREATIVE
INNOVATIVE
PROTECTIVE



Our extensive and varied range of colour and finish options provides inspiration for all types of properties. From contemporary urban homes to traditional Cotswold cottages, we have the perfect colour to suit every project in any location.

Our spectrum spans from striking shades of bronze and silver through to brilliant reds, vibrant blues and traditional whites.

The complete range includes our ever-popular Naturals, Sensations and Alchemy collections, as well as the all new Cotswold colour palette, developed specifically to suit traditional projects in conservation areas.



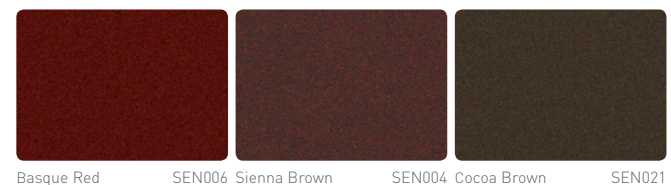
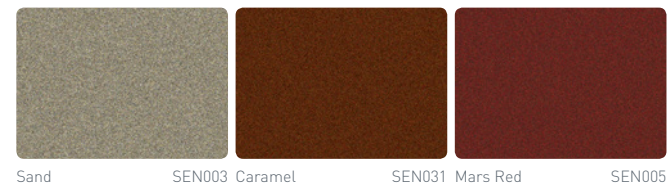
Choosing your Paint Colour

Having selected the finish for your project, simply speak to your supplier and they will arrange for a sample to be sent to you. This is a very important stage in making completely sure the tone and shade are exactly what you want. Although the colours in this brochure are a very accurate representation, there's no substitute for seeing a sample of aluminium with the finish you have chosen. You can then accurately assess the texture, lustre and finish before making your final decision.

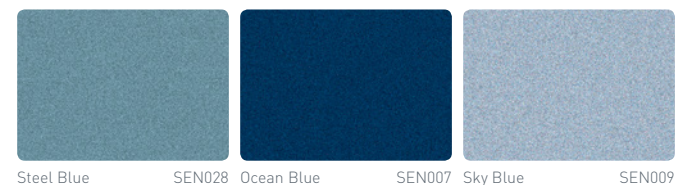
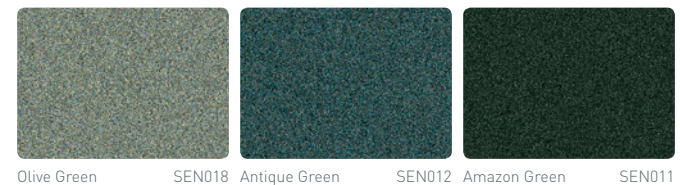
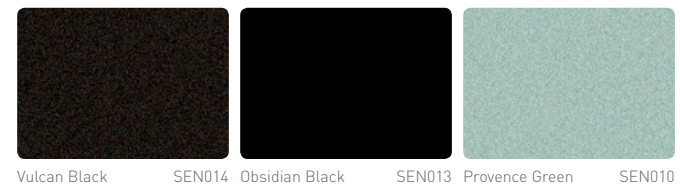
Sensations

The 'Sensations' colours feature excellent design qualities

An exclusive range of metallic finishes that combine with a unique tactile finish, bringing style and durability to any building project. Ideal for both modern architecture and restoration projects 'Sensations' broad pallet of colours and pleasing feel offer a unique finish to windows and doors.



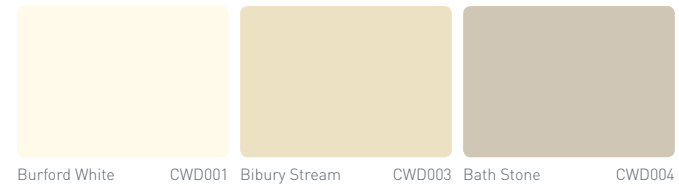
- ✦ Inspiring ranges of colours
- ✦ Durable scratch resistant coatings
- ✦ Highly resistant to corrosion
- ✦ Choice of textured or non-textured ranges



Cotswold

The perfect colour-palette for traditional projects and conservation areas

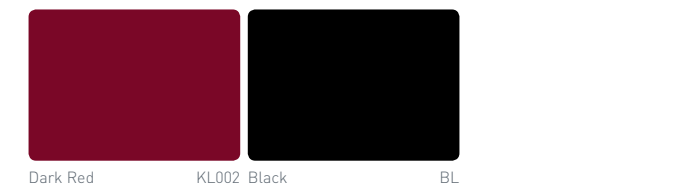
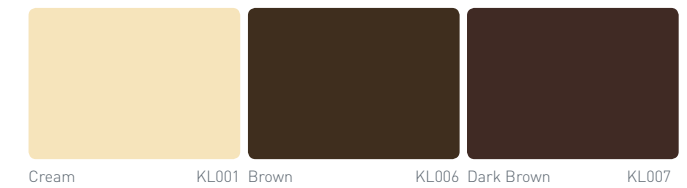
The classic shades and warm tones in our new Cotswold range have been developed to provide the perfect finish for both new-build and heritage properties alike.



Naturals

Inspiring colours and finishes for contemporary architecture and restoration projects

These beautiful colour-rich coatings, in a variety of versatile shades, the ever popular 'Naturals' range offers style and protection for all your Smart windows and doors.



Alchemy

Alchemy combines the best of anodised and powder coated finishes

Introducing an innovative new range of anodised effect colours that combine the unique style and aesthetics of anodising with the protective qualities of a high quality powder coated finish.



- ✦ Creative: replicates the appearance of anodised finishes
- ✦ Protective: durable, corrosion resistant powder coated finishes
- ✦ Versatile: powder coating makes colour matching easy

Reassuring Quality

Our in-house polyester powder coating facilities are the most advanced of their kind in the UK. This allows us to provide the widest range of high quality standard and non-standard colours and finishes for virtually every requirement. Each finish meets the demanding marine-grade standard*, enabling our systems to be used in even the most challenging environments.

The paint process begins in our pre-treatment area. Alkaline & acid based and 100% chromate free, this stage of finishing ensures the aluminium is perfectly prepared, in preparation for the polyester powder coating to be evenly and smoothly applied to the surface. The result is a beautiful, durable and low-maintenance finish.

Reflecting our commitment to sustainable manufacture, our finishing plant incorporates a number of environmental features. These include rainwater capture, allowing us to use filtered and cleaned water in the pre-treatment process, and a powder recycling system, which captures and re-uses 98% of all excess powder.

Guaranteed to Last

Committed to the highest standards of product quality and workmanship, we undertake a rigorous regime of quality inspections and controls, ensuring our powder coated products comply with all the requirements of the relevant British, European and Qualicoat* standards.

We are proud to back our advanced production processes with the assurance of a **25-Year Paint Guarantee**, which covers the coated aluminium against any of the following faults:

- ◆ Peeling, powdering and blistering
- ◆ Corrosion except due to bending or folding after the application of the paint
- ◆ Chalking, fading and loss of sheen out of the Qualicoat* regulation
- ◆ Filiform corrosion

* Marine guarantee applied for separately. Qualicoat is a quality-label organisation established to maintain and promote the quality of coating on aluminium and its alloys.

Your Smart colour sample

The images, drawings and data shown in this brochure are for illustrative purposes only and are not binding in detail, colour or specification. We reserve the right to make changes to the product specification as technical developments dictate and without prior notice. We recommend that the user ensures that they are satisfied the product meets their requirements prior to purchase.

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